



**DuraTilt
100% Acrylic
Exterior Latex Flat
5300 Series**

Type	Sheen	Spread Rate	Recommended Application	Thinner	Clean Up	DRY TIME		
						Tack Free	Re-coat	Cure
100% Acrylic Latex	Flat	350 - 400 Sq Ft Per Gallon	Brush, Roller, Pad or Spray	Clean Water	Warm Soapy Water	60 Minutes	4 Hours	10-14 Days
PRODUCT NAME: 5300 DuraTilt 100% Acrylic Exterior Latex Flat		DuraTilt Flat is an acrylic finish designed specifically to address the challenges of protecting and enhancing the appearance of Tilt Wall buildings. DuraTilt Flat's dead flat finish helps hide patches and minor surface defects on large panel surfaces. The product has excellent adhesion to existing coatings and superior color retention.						
WHERE TO USE:		DuraTilt Flat is designed to protect exterior masonry substrates and may be used on adjacent metal, wood, and composite building materials.						
Surface Preparation:		<p>Remove any bond breaker, dirt, chalk, mildew, or dust prior to painting. Special care should be given to washing areas like overhangs and soffits that are protected from rain to remove salt deposits. Any loose or flaking paint should be removed and the edges feather sanded to produce a smooth, uniform surface. Bare metal should be primed with the appropriate primer prior to finishing. Prime new or bare tilt wall surfaces with 5090 Pro Prime Barrier Coat.</p> <p>On previously painted surfaces in good repair, priming is generally unnecessary. Glossy surfaces should be dulled with sandpaper. Patch holes or cracks with appropriate filler.</p> <p>WARNING! If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.</p>						
Application:		<p>Apply when air and surface temperatures are at least 35 ° F; substrates may be colder, prior to painting, check to be sure the air, surface, and material temperature are above 35 ° F. and at least 5 ° F above the dew point. Avoid using, if rain or snow is expected.</p> <p>Stir product with a circular, lifting motion before you begin to paint. May be applied by brush, roller, or spray at a rate of up to 400 sq ft per gallon. Surface texture and porosity will affect actual yield. For best results, use a quality synthetic filament brush and as short a nap roller as will cover the surface texture. Do not apply to hot surfaces or in direct sunlight. Do not apply if rain is threatening.</p>						
NOTE: Formulated without mercury or lead.								

Resin:	100% Acrylic
Solids:	Volume – 32 %
Weight Per Gallon:	10.59 lbs.
Viscosity:	85 – 90 (Krebs Units)
Specular Gloss:	2 - 4 @ 85 Degrees
Recommended Film Thickness:	Wet – 4.0 to 4.58 mils Dry – 1.28 to 1.47 mils
VOC – VOS Statement:	This product contains 87 grams per liter.
Cautions:	CAUTIONS! Do not take internally. Close container after each use. KEEP OUT OF REACH OF CHILDREN.

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