



TTM

- 00 - White**
- 10 - Midtone**
- 15 - Deep**
- 18 - Neutral**

Section 18 IMA – 00

Type	Sheen	Recommended Application	Thinner	Clean Up	DRY TIME		
					Tack Free	Re-coat	Cure
Alkyd	Gloss	Conventional, Airless, Air Assisted Airless	Xylene	Xylene	20 Minutes	2 Hours	7 Days
PRODUCT NAME: TTM 00 10 15 18		High quality gloss alkyd enamel line for interior or exterior use that dries to touch in 20 minutes. This high hiding enamel produces a very serviceable finish.					
WHERE TO USE:		TTM can be used on any properly prepared interior or exterior surface. For use on wood, galvanized and aluminum surfaces, a primer is required.					
Surface Preparation:		All surfaces should be cleaned and free of contaminants. Do not apply directly over chalky surfaces. Glossy surfaces must be de-glossed by abrasion or liquid de-glosser. Surface areas are to be "completely dry." Do a test patch area to determine if lifting of the old film is apparent. If lifting or wrinkling occurs, use a proper sandwich primer.					
Application:		TTM is formulated to spray with most airless and air assisted airless spray equipment. A slight reduction may be required when using conventional spray and HVLP guns.					
Thinner and Clean-Up		Use Xylene to thin. Thinning may affect product performance. Equipment and tools should be cleaned immediately.					
NOTE: Formulated without mercury or lead.							

Viscosity:	70 – 75 K.U.															
Weights Per Gallon:	00 – 9.52 10 – 9.00 15 – 8.62 18 – 8.00															
Specific Gravity:	00 – 1.14 10 – 1.08 15 – 1.03 18 – 0.96															
Solids:	<table> <thead> <tr> <th></th> <th><u>Wt %</u></th> <th><u>Vol. %</u></th> </tr> </thead> <tbody> <tr> <td>00 -</td> <td>51.46</td> <td>36.30</td> </tr> <tr> <td>10 -</td> <td>47.01</td> <td>34.26</td> </tr> <tr> <td>15 -</td> <td>44.08</td> <td>33.50</td> </tr> <tr> <td>18 -</td> <td>39.10</td> <td>32.93</td> </tr> </tbody> </table>		<u>Wt %</u>	<u>Vol. %</u>	00 -	51.46	36.30	10 -	47.01	34.26	15 -	44.08	33.50	18 -	39.10	32.93
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V.O.C.	00 - 554 G/L 10 - 572 G/L 15 - 578 G/L 18 - 584 G/L															
Color:	Full Range of Colors															
Gloss:	When used with TTM-LG, any 60° Gloss between 20 and 90, can be achieved.															
Dry Time:	20 Min. Tack Free 2 Hours to Recoat 7 days Complete Cure															