



PENETRATING STAIN
Old Masters
40-44000 Series

SECTION NO. 4 ADS-520

Type	Sheen	Spread Rate	Recommended Application	Thinner	Clean Up	DRY TIME		
						Tack Free	Re-coat	Cure
Alkyd	Flat	250-500 Sq. Ft. Per Gallon	Brush, Dipping, Pad or Spray	Mineral Spirits (Not recommended)	Mineral Spirits	4 Hours	4 - 6 Hours	7 - 10 Days
PRODUCT NAME: Penetrating Stain 40-44000 Series		Old Masters Finish Stain is a fast drying penetrating wood stain for all interior wood surfaces. Finish Stain fills, seals, and provides a deep rich color that enhances natural wood beauty without raising the grain of fine wood. Top coats may be applied within 4 – 6 hours.						
WHERE TO USE:		Wood On interior surfaces such as cabinets, furniture, paneling, floors and shelves. On exterior areas such as doors, benches and trim provided it is top coated with an exterior grade varnish.						
Surface Preparation:		The wood surface must be clean, dry and free from dirt, wax or grease. Sand the wood thoroughly with medium grit sandpaper and progress to fine grit sandpaper. Always sand in the direction of the wood grain. Sand smooth and remove dust particles with a line free rag or a “tack rag”. If previously finished surfaces are to be stained, completely remove the old finish and restore the surface to bare wood and follow the surface preparation directions above.						
Application:		Stir well before and during use. Apply an even coat of Finishing Stain with a brush, cloth, or sprayer. If your project requires more than one container of the same color, stir well, then intermix to avoid any color difference. Apply an even coat of Finishing Stain with a brush, cloth, or sprayer. Allow the stain to penetrate 2 – 5 minutes. Before the stain is dry, wipe off excess with a soft cloth. First rub the cloth across the grain, then finish by wiping with the grain. Allow to dry thoroughly before top coating.						
NOTE: Formulated without mercury or lead.								

Resin Type:	Alkyd
Solids:	Weight – 22.5% Volume – 18.0%
Weight Per Gallon:	7.0 lbs.
Viscosity:	25 seconds (No. 2 Ford Cup)
Specular Gloss:	1 – 2 % @ 85 degrees
Recommended Film Thickness:	Material is a penetrating finish, no appreciable film build should be achieved.
VOC – VOS Statement:	This product contains less than 2.92 lbs or 350 GPL per gallon.
Cautions:	<p style="text-align: center;">CAUTION! Combustible Contains Petroleum Distillates</p> <p>If swallowed, do not induce vomiting. CALL PHYSICIAN IMMEDIATELY.</p> <p>Keep away from heat & flame. To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air or wear respiratory protection (NIOSH/MSHA TC 23C or equivalent) or leave the area. Close container after each use. Avoid contact with skin. Use with adequate ventilation. NOTICE: Reports have associated repeated and prolonged occupational over exposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.</p> <p style="text-align: center;">KEEP OUT OF REACH OF CHILDREN.</p>

