



**Dry Fall
Epoxy Ester Flat
4080**

SECTION NO. 6 ADS 716

Type	Sheen	Spread Rate	Recommended Application	Thinner	Clean Up	DRY TIME		
						Tack Free	Re-coat	Cure
Epoxy Ester	Semi Gloss	300 Sq Ft Per Gallon	Spray	Not Recommended	Mineral Spirits	15 Minutes	4 Hours	7-10 Days
PRODUCT NAME: 4080 Dry Fall Epoxy Ester Flat		Epoxy Ester Dry Fall is an interior one coat primer / finish system formulated for direct application to bare galvanized and ferrous metal surfaces. It can be applied directly to properly prepared unprimed or previously coated concrete and steel supports. This system is recommended for a one coat application on all types of ceiling surfaces. Overspray to dry from 8 – 10 feet fall reducing the need to cover floors and equipment.						
WHERE TO USE:		Aluminum Drywall On interior drywall, plaster, metal or concrete. This dry fall Plaster finish can be recoated in 4 hours on new or repaint work. Ferrous Metal Galvanized Steel Concrete						
Surface Preparation:		Surface to be painted must be clean and free of dust, grease wax and rust. Remove all loose, scaly paint by sanding thoroughly. Chalky paint must be removed by scrubbing with warm soap and water and thoroughly rinsed. Glossy surfaces must be dulled by thoroughly sanding with steel wool. Best possible results on repaint work are usually achieved by using two coats of Dry Fall Flat allowing 4 hours between coats. Primers: *Steel – Self Priming *Non-Ferrous Metal – Self Priming *Wood Interior – C37-11 Undercoater *Concrete Block – C946-11 Latex Block Filler *Poured Concrete – Self Priming *Galvanized – Self Priming						
Application:		This product may be applied by spray only, either airless or conventional. Stir thoroughly making sure no pigment remains on the bottom of the can. No thinning is recommended. IMPORTANT: Apply only when surface and air temperatures are between 45° and 90° F.						
NOTE: Formulated without mercury or lead.								

Resin Type:	Ester Epoxy
Solids:	Weight – 73.0% Volume – 46.8%
Weight Per Gallon:	12.05 lbs.
Viscosity:	82 – 86 (Krebs Units)
Specular Gloss:	1% - 5% @ 60 degrees
Recommended Film Thickness:	Wet – 4.0 to 6.0 mils Dry – 1.4 to 2.1 mils
VOC – VOS Statement:	This product contains less than 3.33 lbs or 400 GPI per gallon.
Cautions:	<p style="text-align: center;">WARNING! Flammable* Contains VM & P Naphtha</p> <p>Keep away from heat & flame.* To avoid breathing vapors or spray mist, open windows and doors or use other means to ensure fresh air entry during application and drying. If you experience eye watering, headaches or dizziness, increase fresh air or wear respiratory protection (NIOSH/MSHA TC 23C or equivalent) or leave the area. Close container after each use. Avoid contact with skin. Use with adequate ventilation. NOTICE: reports have associated repeated and prolonged occupational over exposure to solvents with permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents may be harmful or fatal.</p> <p style="text-align: center;">KEEP OUT OF REACH OF CHILDREN.</p>

